

Technology deep dive: Industrial Internet of Things

Description of technology

The Industrial Internet of Things (IIoT) allows for the integration of devices, sensors, and machines used for manufacturing processes to enable gathering and analyzing of generated data on a common platform.

Insights can be used to optimize the behavior of devices, sensors, and machines in real time, operationalized by machine-to-machine (M2M) communication, creating a data-driven manufacturing ecosystem.

Technology maturity

Technical maturity Fundamental research ———● Mass adoption

By 2025, **50+ billion** connected IIoT devices will be deployed, generating **79.4 zettabytes¹** of data yearly

1,000× increase in computing power per square millimeter from 2010 to 2020

Industry applicability

Industry applicability Niche ———● Industry cross-cutting

1. 1 zettabyte = 1 billion terabytes.

2. Collaborative robots.



What it enables companies to do



Gather real-time information

Connected devices aggregate metadata providing a status quo picture of operations at any point in time (eg, to track and monitor assets)



Enhance analytics capability

Leverage available data to train and improve algorithms on a continuous basis



Make predictions about variables

Reduce uncertainty, enhance planning, and recommend concrete actions (eg, forecasting inventory)



Automate operations

Based on insights, instruct machines how to operate in any given scenario



Generate insights

Understand interdependence of processes, including product development and manufacturing

Main opportunities

Example use cases

- I Higher-precision operations and improved quality**
Use insights to increase precision of operations through targeted testing and granular calibration for optimal throughput
- II Increase production flexibility and time to market**
Add functionalities through additional devices and software applications allowing users to adapt production as needed and benefit from reduced set-up time given modularity of IIoT setup
- III Support decision making and automate operations**
Instruct machines to choose optimal paths, reducing human intervention and automating operations (eg, using robots/cobots²)

Ensure business continuity
Deploy predictive maintenance to enhance uptime of machines

Use case deep dive: Industrial Internet of Things

Proof points

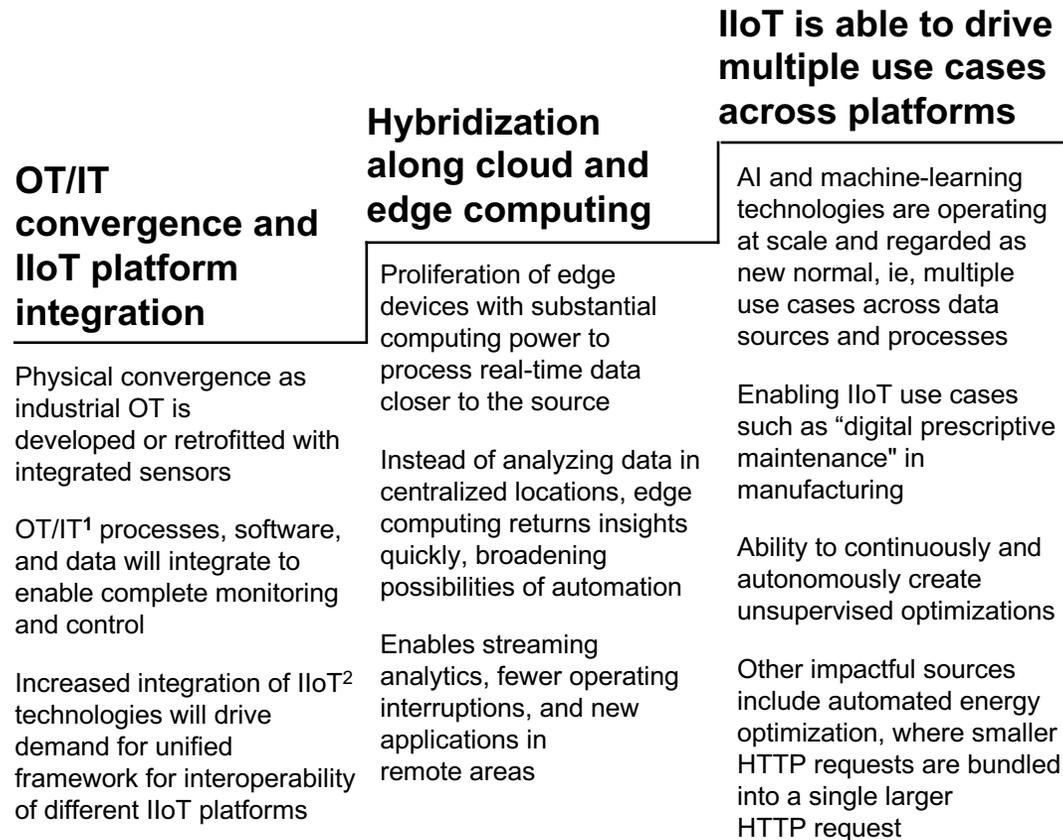
Use case	Situation and approach	Impact
<p>I Higher-precision operations and improved quality</p> 	<p>Automotive OEM integrated existing cloud and IT platforms to reinvent and optimize manufacturing and logistics processes</p> <p>Goal was to create a growing industrial ecosystem for partners</p>	<p>Connected 122 factories and 500+ warehouses globally, consolidating real-time data and implementing analytics and machine learning</p> <p>~30% improvement in production efficiency by 2025</p>
<p>II Increase flexibility and time to market</p> 	<p>Global telco player looking to build a greenfield factory to manufacture 5G radios using best-in-class IT/OT¹ stack and the first wave of use cases using Azure IoT</p>	<p>Factory enables company to have 3× acceleration of deployment using best practices provided by machine-to-machine (M2M) communication</p> <p>Operations benefitted from 125% productivity increase compared with existing setup</p>
<p>III Support decision making and automate operations</p> 	<p>Cement producer experiencing significant variability in performance for manually controlled processes</p> <p>Wanted to implement IIoT² supported by AI to stabilize and improve performance</p>	<p>Solution was able to provide real-time optimization, allowing fine adjustments to process settings in order to stabilize and boost performance by ~10%</p>

1. Information technology/operations technology.

2. Industrial Internet of Things.

Expected technology-development horizons: Industrial Internet of Things

Expected technology-development horizons in next 5 years



1. Operations technology/information technology.

2. Industrial Internet of Things.

Enablers



- Proliferation of connected devices to increase to 50+ billion by 2025
- Continual upgrades of infrastructure due to availability and affordability of computing power, devices, and sensors
- Emergence of more advanced connectivity (eg, 5G) leads to better remote connections at reducing costs of megabit/second

Barriers



- Complex heterogenous environment of software platforms and hardware, requiring significant integration efforts or trade-offs
- Existence of legacy devices and systems hinder data collection and interpretation as no context data available
- Scarcity of engineering talent and lack of collaboration between OT and IT given diverging skills and priorities (eg, performance vs security), which also leads to lack of defined business cases
- Capital-intensive upgrades needed to utilize full potential and enable all devices, sensors, and machines to work as a unified system